

## Service Bulletin

Bulletin #: **SB- 595-002** Rev: **00**  
Date: **03-31-08** Page 1 of 1

**JERVIS B. WEBB COMPANY**  
WORLDWIDE MATERIAL HANDLING SOLUTIONS  
34375 West Twelve Mile Road  
Farmington Hills, MI. 48331-5624



### **Subject: Disengagement of AuburnGear Model 40 Power Wheel® used in the JB Webb C1084576 Drive Unit**

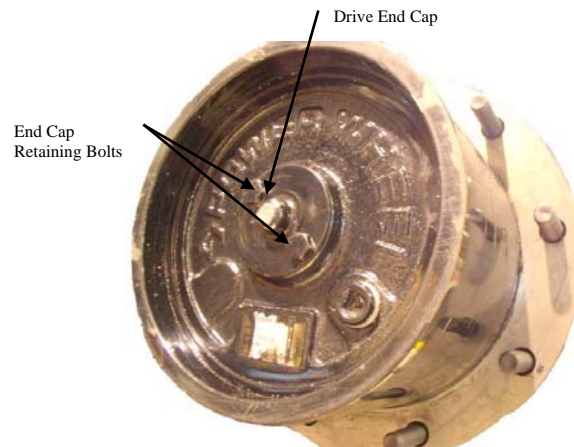
To allow the drive wheel to freely rotate for towing or drive maintenance perform the following:

Remove the 2 bolts holding the end cap in place (see illustration below)

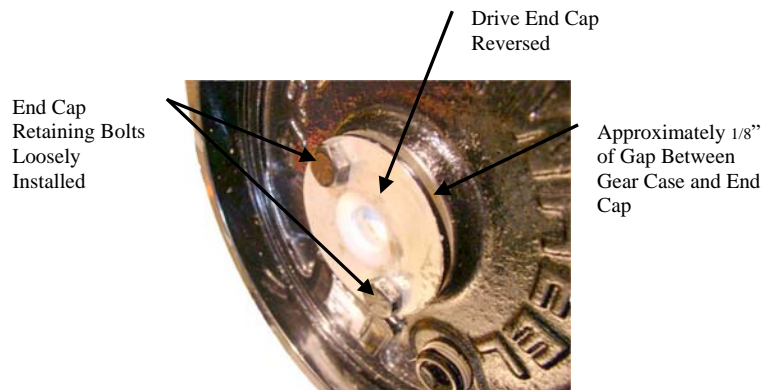
Reverse end cap so the “bump” is facing in towards the drive gearbox

Reinstall the 2 bolts “loosely” to maintain approximately 1/8” between the cap flange and the drive gearbox (see illustration below)

#### **Model 40 Power Wheel® with hub engaged**



#### **Model 40 Power Wheel® with drive disengaged**



Installing the end cap tightly to the face of the gear case may cause binding between the reversed cap “bump” and the gear release plunger.

For questions regarding this service bulletin, call Webb Customer Service at 877-JBWEBB1 (877-529-3221)  
Copies of this bulletin are available at <http://www.jervisbwebb.com/PartsService/ServiceBulletins.aspx>

**©2008 Jervis B. Webb Company:** This Service Bulletin is intended to provide general information regarding the installation and/or service of the subject equipment in typical conveyor applications. Due to the variety of conveyor applications and associated environmental conditions, Jervis B. Webb Company makes no representations, warranties or guaranties that adherence to the recommendations and instructions contained in this bulletin will result in the proper installation and/or service of the subject equipment, or that the information is complete or accurate for any particular application. Jervis B. Webb Company disclaims all liability for the installation and/or service of Webb equipment or parts performed by others. Jervis B. Webb Company reserves the right to revise, update, or discontinue Service Bulletins at any time without notice.